

#### BUTANOL PRODUCTION FROM VOLATILE FEEDSTOCKS. DEVELOPMENT OF AN OPTIMIZED BIOPROCESS

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## **Combined Agro-Forest Biorefinery**

**Overall goal** 

"Utilise a multifeedstock biorefinery process to efficiently convert lignocellulosic waste streams into high value-added chemicals such as butanol."

# Multifeedstock biorefinery – challenges

- Volatile and complex substrates
  - Regional and seasonal variability
  - Homogeneity
  - Quality
  - Inhibitors
- Transport
  - Density of the resource
  - Economy ecology



source: vecteezy.com



KPIUS

**Biorefinery concepts - overview** 



figure based on Danner & Braun (1999), Cherubini et al. (2009) and Arslan (2014)

**K**PLUS

#### KPLUS

#### Carboxylate platform



#### KPLUS

#### **ABE Fermentation**

Two characteristic phases:

- Acidogenesis (production of acids)
- Solventogenesis (reutilisation of acids, production of solvents)





### Research goals

#### Goals

- Investigate the influences of acid feed fluctuation on process stability
- Design a model which is able to describe culture response and solvent production

#### First steps

- Set up a fermentation system with the capability of getting reliable and consistent data
- Understand the fermentation kinetics through kinetic studies an model validation for varying input feed



#### Fermentation experiments

### Objectives

 Specific uptake rates of glucose, xylose, butyric acid and acetic acid during solventogenic phase fermentation

# Why?

- Gain information on robustness of our culture
- Gain information for designing continuous fermentation experiments
- Gain knowledge and deep process platform understanding

#### How?

- Pulse experiments in batch mode fermentations
- Pulse experiments in continuous mode fermentations



### Conclusions so far

- Set up a fermentation system for the determination of specific uptake rates
- Showed successful uptake of added butyric and acetic acid and their conversion to solvents
- Acids are only taken up when glucose is present
- Butyric acid seems to be more toxic than acetic acid (2.4 g L<sup>-1</sup> of butyric acid in the fermentation broth resulted in a complete collapse within 2 h)



#### Outlook

- Transition to a semi continuous fermentation to conduct more pulse experiments in less time
- Continuous pH stat fermentation on acid feed with media fluctuation simulated
- Design a model which is able to describe culture response and solvent production
- Test prediction capability of model on actual medium based on lignocellulosic waste streams

# Thank you for your attention!

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Europäische Union Investitionen in Wachstum & Beschäftigung. Österreich.